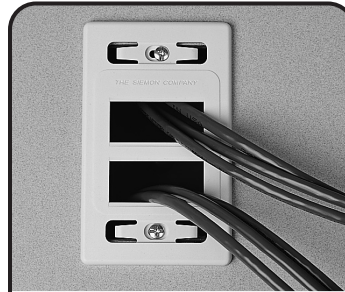
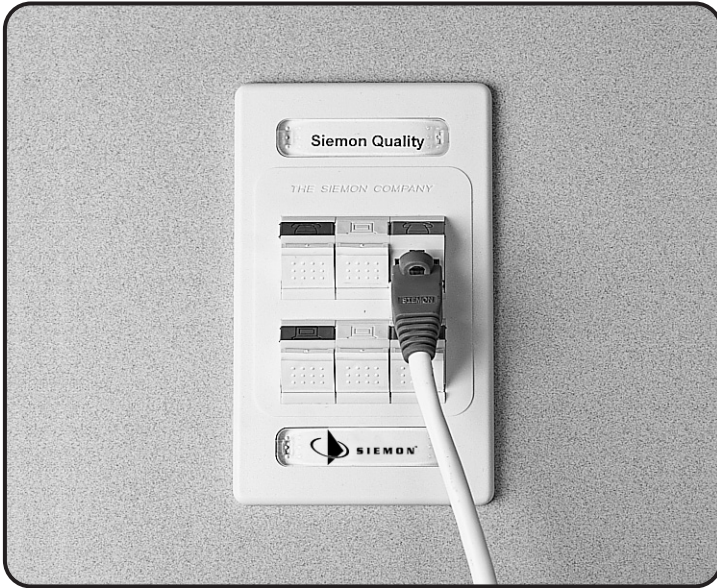
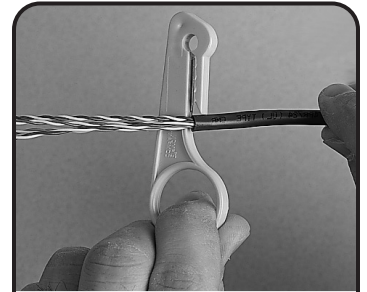


Angled MAX® Series Module Instructions

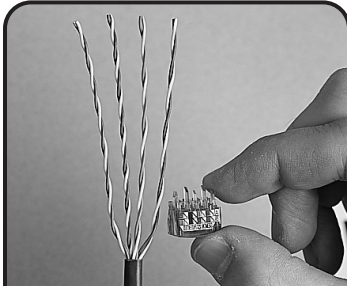


1 Pull cables through the appropriate openings in the faceplate and mount the faceplate to the electrical box with the screws provided.

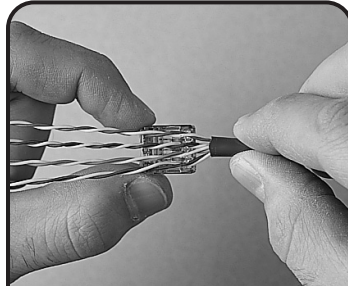
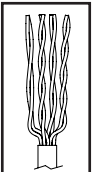
Note: Faceplate may be mounted before or after cable termination.



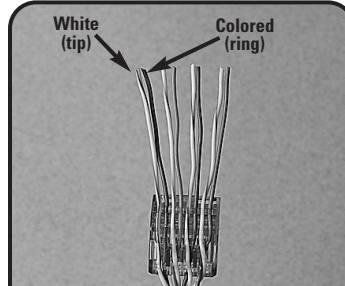
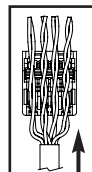
2 Strip back as much of the cable jacket as needed to terminate the cable using the Siemon CPT tool or equivalent [approximately 40mm (1.5 in.)].



3 Fan out the cable pairs according to the color code label on the clear termination cap. Cable pairs should be fanned out back to cable jacket.

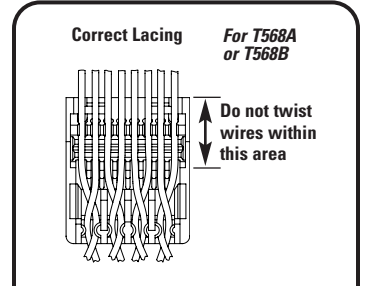


4 Place the cable pairs into the four individual channels according to the color code on the termination cap. The cable should be placed so that the cable jacket is adjacent to the termination cap.

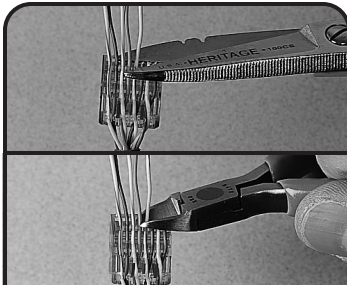
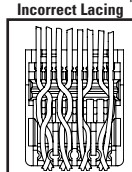


5 Lace the individual wires into the proper locations according to the color code label.

Note: For System 6® terminations, tip wires (white) should be to left side of each pair. See above.

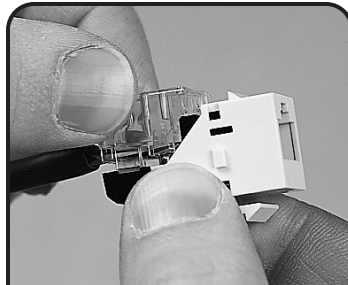
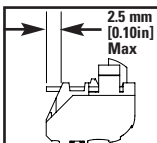


6 **IMPORTANT:** Cable pairs must be laced into the termination cap as shown above for proper termination and transmission performance.

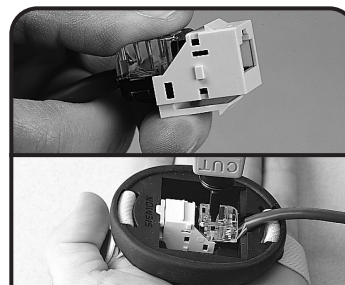
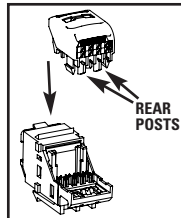


7 Trim the excess wires as shown using either electrician's scissors (optional - P/N: CI-SCISSORS) or diagonal wire cutters (recommended - P/N: CI-CUTTERS) as shown.

Note: After trimming, inspect wires to ensure they are still located in the proper positions.

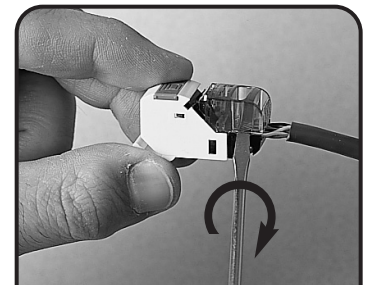
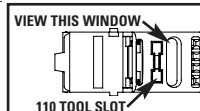


8 Align the rear posts and latches of the termination cap with the corresponding slots in the module.

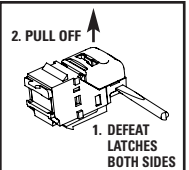


9 Press down (top photo) or use the non-cutting side of a single position S110® impact tool placed into the 110-slot on the termination cap (bottom photo - shown with Siemon Palm Guard - P/N: CT-PG) to snap-lock the cap into place on the MAX module.

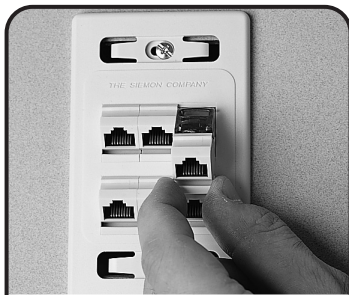
Note: Inspect wires in viewing window to ensure proper color-coding following termination.



10 If re-termination is required, unlatch termination cap at screwdriver slots. Do not pry off. Insert screwdriver and rotate gently. Pull cap straight off to remove wires from terminations, and repeat termination procedure.



Angled MAX Series Module Instructions



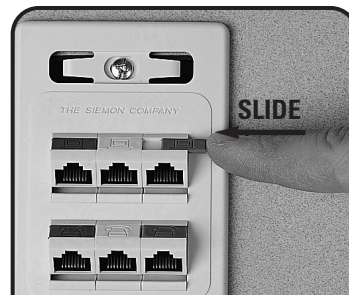
11 Slide the MAX module into the proper location of the faceplate.



12 Align the top of the MAX module into the faceplate...

...and angle the module down

... until it snaps into place.

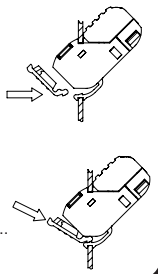


13 Insert the color icons provided by sliding them into place from the side.



14 To install protective rubber doors, slide the bottom of the door into slot below outlet opening...

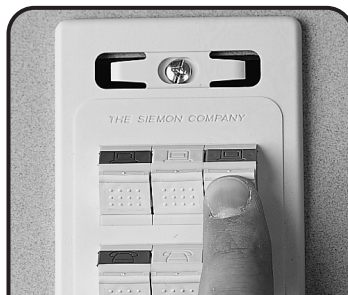
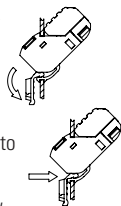
...until it bottoms out..



15 ...bend door downwards

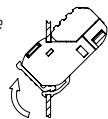
...and press firmly into slot.

Note: Once inserted, the door hinges downward for insertion of a modular plug. Removal is not required.



16 Press the door into the jack opening. The door will close easily when pressed. If the door is not aligned correctly, verify steps 4-5 were performed correctly.

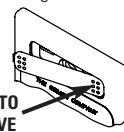
Note: If the protective rubber door is used, the door must be removed to remove the MAX module from the faceplate. See next page step 1.



17 Label the faceplate above and below the MAX modules using the paper tabs and plastic designation covers provided.

To remove or modify a label, simply press on one side of the clear designation cover and access the paper labels.

PUSH TO REMOVE



Angled MAX® Series Module Instructions

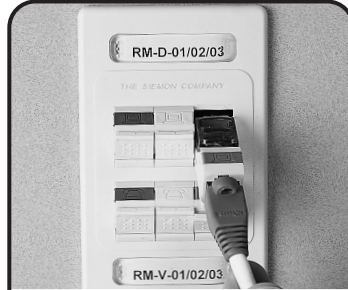
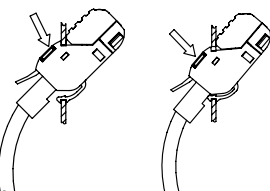
Angled MAX Module Removal



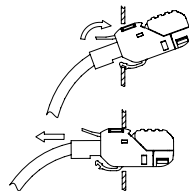
1 If the protective rubber door is present, it must be removed prior to removing the MAX module from the faceplate. To remove the door, first open the door and then pull the door outward.



2 Insert a modular cord and push down firmly on the icon area of the module to dislodge.



3 Using the modular cord, rotate the MAX module upward and pull out from the faceplate.



To assist safe installations, comply with the following:

- A. Use caution when installing or modifying telecommunications circuits.
- B. Never touch uninsulated wire terminals unless the circuit has been disconnected.
- C. Never install this device in a wet location.
- D. Never install wiring during a lightning storm.

Communication Circuit Accessory
Listed 5755



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