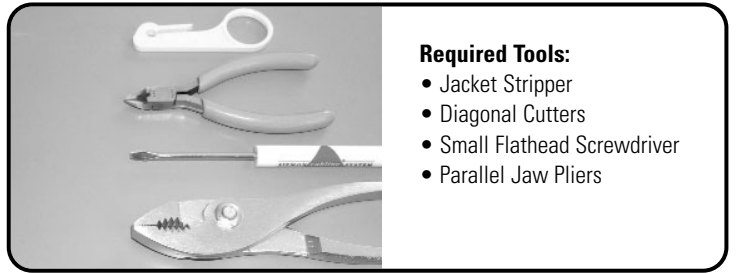
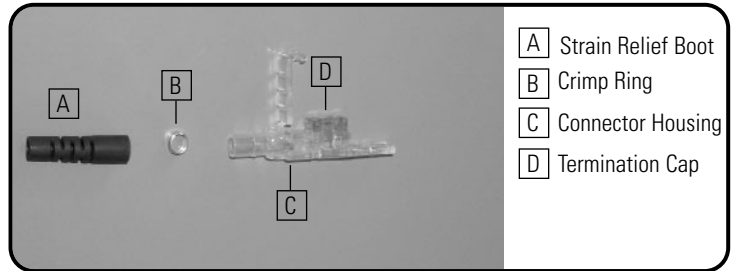
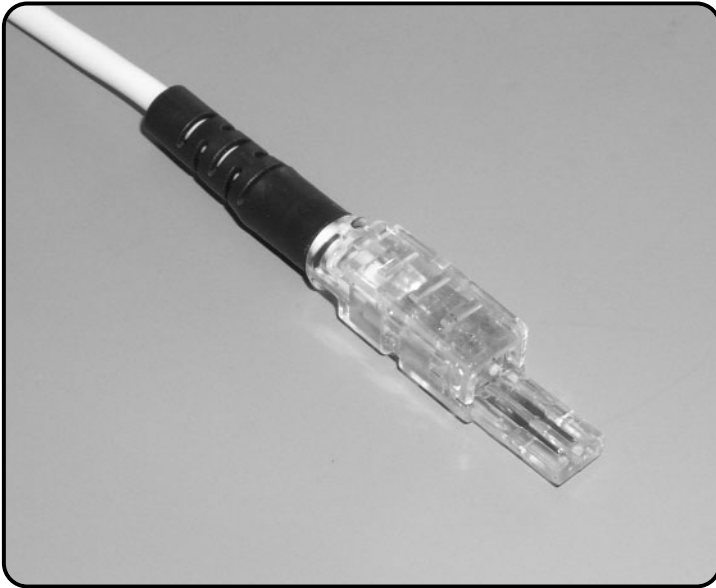


TERA™ 1-Pair UTP Plug Instructions



1 Install boot, narrow end first.

2 Using the CPT cable preparation tool or equivalent, strip off approximately 1-2 inches (25-51mm) of cable jacket.

3 Untwist and flatten the conductors in preparation for insertion.

4 Insert crimp ring into the housing with the rounded side forward (contact side).

5 Lace the conductors through the housing and the crimp ring and into the termination cap. Orient the conductors in accordance with color-coded dot on cap.

Note: Cable jacket should be inserted through the crimp ring and up against termination cap.

6 While maintaining inward pressure on cable, use the diagonal cutters or equivalent to trim excess conductors flush with termination cap.

7 Maintain inward pressure on cable and use parallel jaw pliers to terminate conductors. Squeeze cap flush with connector housing.

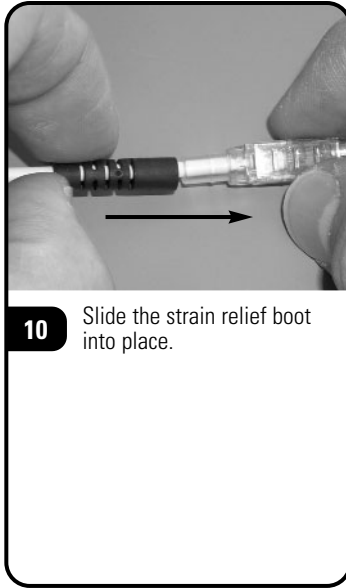
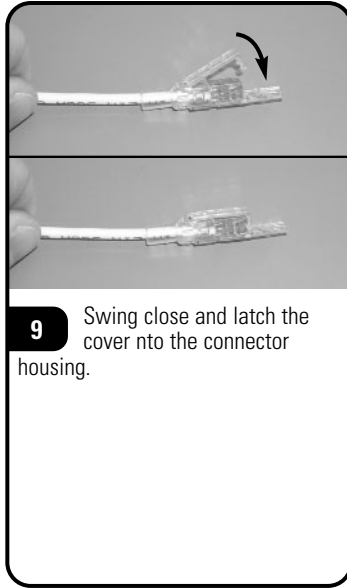
Note: Cable jacket should be up against termination cap.

CRITICAL STEP

8 Using a small flathead screwdriver or equivalent, press and crimp the metal ring **securely** onto the cable jacket.

Incorrect: Jacket is not under crimp ring.

TERA™ 1-Pair UTP Plug Instructions



To assist safe installations, comply with the following:

- A. Use caution when installing or modifying telecommunications circuits.
- B. Never touch uninsulated wire terminals unless the circuit has been disconnected.
- C. Never install this device in a wet location.
- D. Never install wiring during a lightning storm.



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