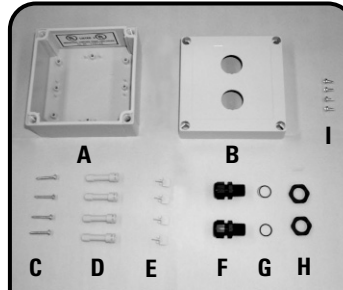
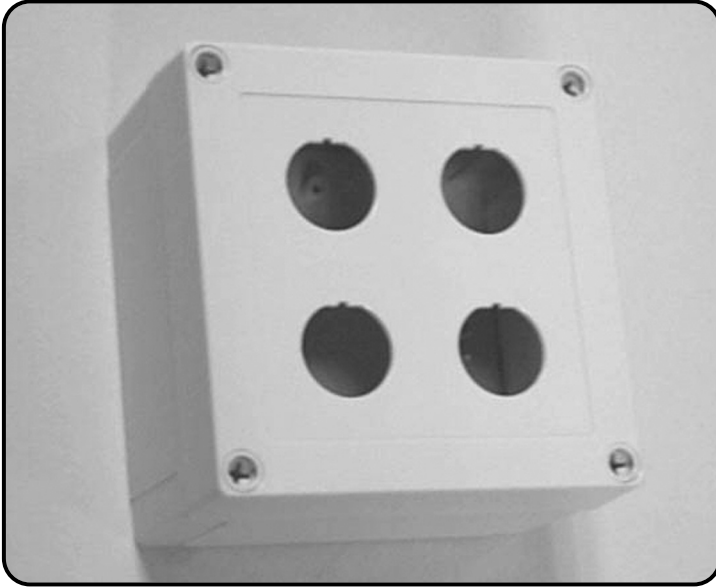
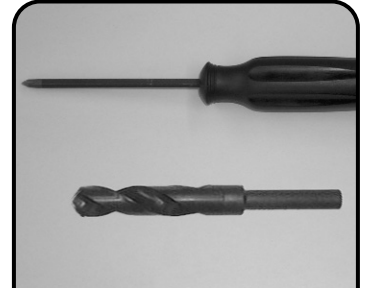


# X-IBOX Instructions



## Parts Description

- A. Base
- B. Top
- C. Mounting screws
- D. Plastic securing screws
- E. Finger tightening tabs
- F. Gland
- G. O-ring
- H. Gland nut
- I. Small screws (not required)

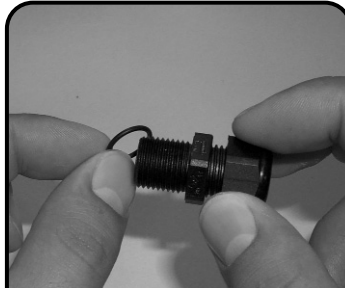


## Tools Required

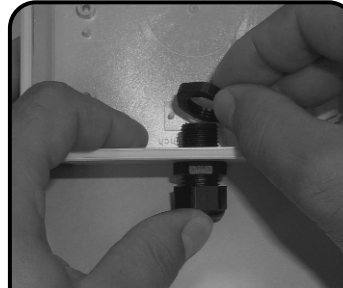
- Phillips Head screw driver
- 15.2 mm (0.60 in.) drill bit



- 1** Using a 1"5.2mm (0.60 in.) drill bit, drill hole(s) in side of enclosure and remove any excess debris.



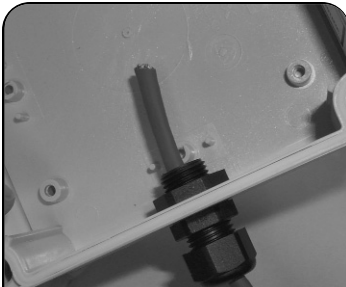
- 2** Place O-ring over the watertight gland as shown.



- 3** Place the watertight gland into drilled hole as shown and use small hex nut to secure in place.



- 4** Box can be mounted to a fixed flat surface by using the self-tapping screws. The screws should be placed in the holes in each corner of the base and tightened with a Phillips-head screwdriver.



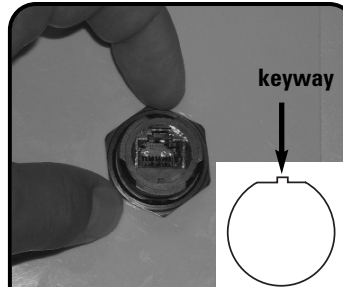
- 5** Insert industrial cable(s) into the gland(s) as shown.

Compatible Cable O.D.:  
4-8mm (.160-.315 in.)

Note: The gland should be tightened to a max. of 25 in/lbs.



- 6** Ensuring that proper bend radius is maintained, terminate industrial outlet, as described in outlet instructions.



- 8** Insert outlet into cover (ensuring keyway is correctly aligned). Place the panel nut over the flange and tighten to 1.69-2.26N-m (15-20 in-lbs).



- 7** Place the provided plastic securing screws in the four corners of the cover before placing on base.

# X-IBOX Instructions



**9** The screws can be tightened using the provided finger tightening tabs or with a Phillips-head screwdriver.

**To assist safe installations, comply with the following:**

- A. Use caution when installing or modifying telecommunications circuits.
- B. Never touch uninsulated wire terminals unless the circuit has been disconnected.
- C. Never install this device in a wet location.
- D. Never install wiring during a lightning storm.

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