1-1 Gather one vertical frame [1].

1-2 Gather six horizontal brackets [2] and twelve torx M6-12 screws [3]. Assemble brackets to middle of frame as shown to 77-83 in-lbs of torque. Keyway Must Face Toward Bottom

1-3 Gather two horizontal frames [4] and four torx M6-12 screws. Assemble horizontal frame as shown on both top and bottom to 77-83 in-lbs of torque.

Required Tools
- 10mm Wrench
- 13mm Wrench
- 24mm Wrench
- T30 Torx Driver
1-4 Install the 2nd vertical frame with **fourteen** torx M6-12 screws. Assemble to frame as shown to **77-83** in-lbs of torque.

1-5 Insert **six** leveling feet [5] into designated holes on bottom of cabinet frame.

If installing castors, please follow step 1-6. If not, please proceed to step 1-7

1-6 Gather **four** Caster assemblies [6] and **16** M6 nuts [7]. Install castors onto designated studs on bottom of cabinet frame with M6 nuts as shown.
1-7 Gather cover, four M6 nuts. Assemble cover [8] onto frame as shown. Curvature on cover determines front of the cabinet.

1-8 Carefully raise cabinet to standing position.

**NOTE:** Two operators are required to lift and move the frame. Do not attempt to move frame alone.

1-9 Gather base cover plate [9] and assemble to frame as shown using one M6-12 torx screw. Note the four latches in the plate and the holes in the frame.

1-10 Gather two numbered mounting rails with mounting brackets [10] and six M6-12 torx screws. Assemble them to the rear of the frame as shown to 35-40 in-lbs of torque.

**NOTE:** Curvature on cover determines front of the cabinet.

1-11 Gather two numbered mounting rails without mounting brackets [11] and six M6-12 torx screws. Assemble them to the front of the frame as shown to 35-40 in-lbs of torque.

**NOTE:** Curvature on cover determines front of the cabinet.
**VersaPOD® - Side Panel Assembly**

**Side Panels Steps 2-1 to 2-4**

NOTE: If side panels are not required, skip to Section 3 (Door Assembly)

**VP1(A/B) Side Panel Assembly**

2-1 Gather lateral side panel brackets [12]. Attach the brackets to the frame as shown using four M6-12 screws to 77-83 in-lbs of torque.

**VP2A/B Side Panel Assembly**

(See above for VP1A Side Panel)

2-3 Gather lateral side panel brackets (same as from step 2-1) and center bracket [14]. Attach the brackets to the frame as shown using four M6-12 screws to 77-83 in-lbs of torque.

2-2 Attach 2-1 side panel [13] as shown.

2-4 Gather split side panels [15]. Attach side panels to the frame as shown. Adjust leveling feet heights to eliminate any misalignment in the side panels.
VersaPOD® - Door Assembly

3-1 Gather one full door [16]. Remove keys, if attached to the door and place them aside. Assemble to frame as shown.

3-2 Gather split doors [17]. Assemble to frame as shown.

3-3 Gather branding plate [18], four acorn nuts [19] and four M6-32 screws [20]. Attach branding plate. Screws must be inserted from behind.