Using a 15.2mm (0.60 in.) drill bit, drill hole(s) in side of enclosure and remove any excess debris.

Place O-ring over the watertight gland as shown.

Place the watertight gland into drilled hole as shown and use small hex nut to secure in place.

Box can be mounted to a fixed flat surface by using the self-tapping screws. The screws should be placed in the holes in each corner of the base and tightened with a Phillips-head screwdriver.

Insert industrial cable(s) into the gland(s) as shown.

Ensuring that proper bend radius is maintained, terminate industrial outlet, as described in outlet instructions.

Insert outlet into cover (ensuring keyway is correctly aligned). Place the panel nut over the flange and tighten to 1.69-2.28N-m (15-20 in-lbs).

Place the provided plastic securing screws in the four corners of the cover before placing on base.

**Parts Description**
- A. Base
- B. Top
- C. Mounting screws
- D. Plastic securing screws
- E. Finger tightening tabs
- F. Gland
- G. O-ring
- H. Gland nut
- I. Small screws (not required)

**Tools Required**
- Philips Head screw driver
- 15.2 mm (0.60 in.) drill bit

Compatible Cable O.D.: 4-8mm (.160-.315 in.)

Note: The gland should be tightened to a max. of 25 in/lbs.
To assist safe installations, comply with the following:

A. Use caution when installing or modifying telecommunications circuits.
B. Never touch uninsulated wire terminals unless the circuit has been disconnected.
C. Never install this device in a wet location.
D. Never install wiring during a lightning storm.

The screws can be tightened using the provided finger tightening tabs or with a Phillips-head screwdriver.