This instruction guide describes the procedure for the proper assembly and installation of S110 wire managers and mounting bars to convert a standard 23” or 35” rack to an XLBET (Extra Large Building Entrance Terminal) Frame.

This conversion kit includes:
- 6 Bottom mounting bars
- 3 Small wire manager/mounting bars
- 3 Large wires
- 48 (Quantity 72 for 35” Kit) #8-32x.5 flat head screws

Tools required for assembly:
- Flat head screwdriver
- Phillips head screwdriver

INSTALLATION:

Step 1: Assembling S110(X)1-150L or S110AW2-300 bases to small mounting bars

Using one (1) bottom mounting bar, one (1) small wire manager/mounting bar, and eight (8) #8-32x.5 screws, mount the 300-pair bases to the mounting bars as shown. Repeat this step until three (3) assemblies are completed.

Step 2: Assembling S110(X)1-150L or S110AW2-300 bases to large mounting bars

Using one (1) bottom mounting bar, one (1) large wire manager/mounting bar, and eight (8) #8-32x.5 screws, mount the 300-pair bases to the mounting bars as shown. Repeat this step until three (3) assemblies are completed.
XLBET Rack Conversion Kit Instructions

INSTRUCTIONS (CON’T)

Step 3: Mounting completed large and small assemblies to rack

Mount the completed assemblies to the rack with spacing as shown using #12-24x.75 phillips head screws (provided with rack). Four (4) screws are required to mount each assembly.

The layout shown is only a recommended layout; the assemblies can be mounted in any order.